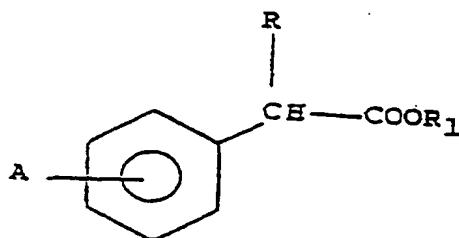


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CLAIMS

1. A process for the preparation of meta or para-substituted  $\alpha$ -arylalkanoic acids of formula (I):



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wherein:

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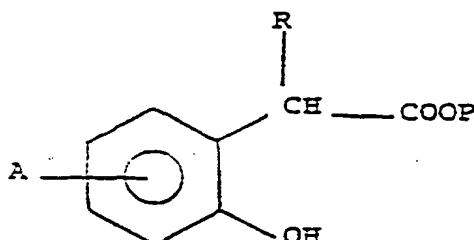
R is hydrogen,  $C_1-C_6$  alkyl;  $R_1$  is hydrogen, straight or branched  $C_1-C_6$  alkyl, phenyl, p-nitrophenyl, a cation of an alkali or alkaline-earth metal cation or of a pharmaceutically acceptable ammonium salt; A is  $C_1-C_4$  alkyl, aryl, aryloxy, arylcarbonyl, 2-, 3- or, 4-pyridocarbonyl, aryl optionally substituted with one or more alkyl, hydroxy, amino, cyano, nitro, alkoxy, haloalkyl, haloalkoxy; A is at the meta or para positions;

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which process comprises the following steps:

- a) transformation of compounds of formula (II)

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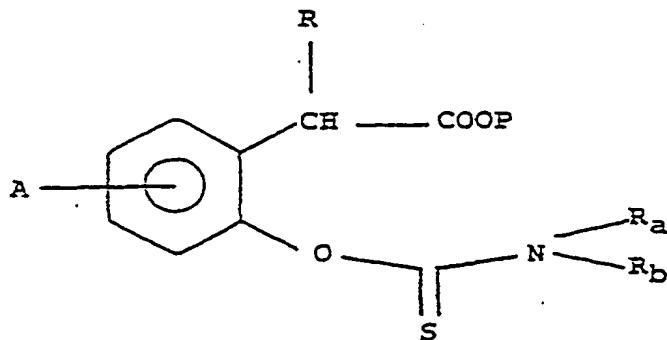
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(II)

in which P is straight or branched  $C_1-C_6$  alkyl, phenyl, p-nitrophenyl,

12  
into compounds of formula (III)

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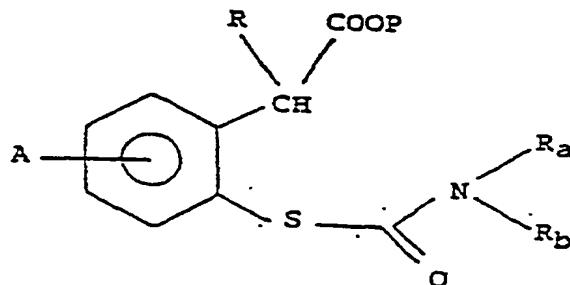
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(III)

wherein

R<sub>a</sub> and R<sub>b</sub> are C<sub>1</sub>-C<sub>6</sub> alkyl, ~~preferably methyl~~,15 b) thermal rearrangement of compound (III) to give  
(IIIB)

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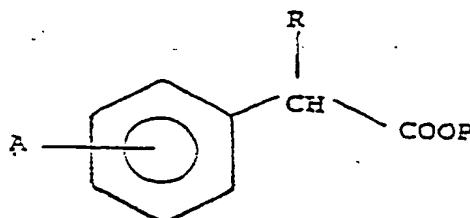


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(IIIB)

c) catalytic hydrogenation of (IIIB) to give (IIIC)

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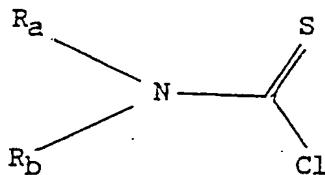
(IIIC)

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d) transformation of (IIIC) into (I).

2. A process according to claim 1, in which the transformation of step a) is carried out by reaction of the compound (II) with

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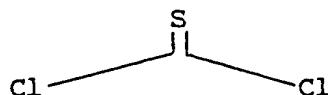
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wherein R<sub>a</sub> and R<sub>b</sub> are as defined in claim 1, in the presence of an organic or inorganic base.

3. A process as claimed in claim 2, in which said organic base is selected from triethylamine and pyridine, and said inorganic base is selected from alkali or alkaline-earth carbonates.

4. A process as claimed in claim 1, in which the transformation of step a) is carried out by reaction of compound (II) with thiophosgene

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25 and subsequent reaction of the resulting product with HNR<sub>a</sub>R<sub>b</sub>, wherein R<sub>a</sub> and R<sub>b</sub> are as defined in claim 1.

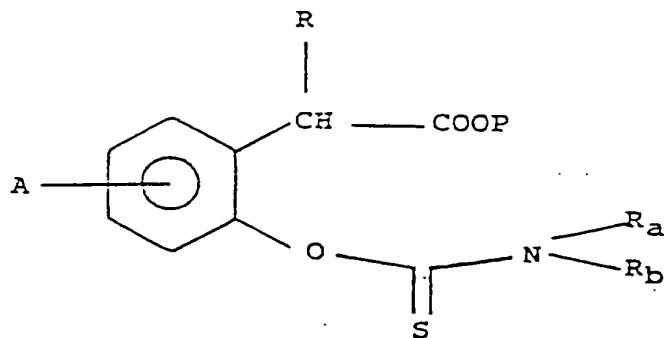
5. A process as claimed in claim 1, in which the hydrogenation of step c) is carried out with Ni-Raney.

6. A process according to any one of the above claims, 30 in which the group A of formula (I) is meta-benzoyl and R is methyl.

7. As a reaction intermediate, the compound

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(III)

wherein:

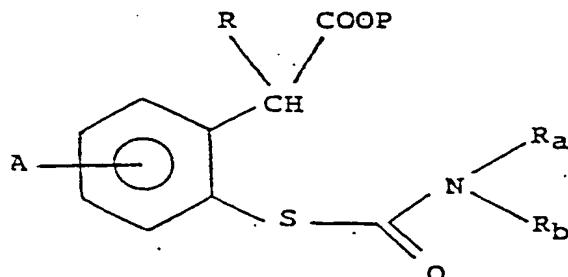
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*R* is hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl; *A* is a C<sub>1</sub>-C<sub>4</sub> alkyl, aryl, aryloxy, aryl optionally substituted with one or more alkyl, hydroxy, amino, cyano, nitro, alkoxy, haloalkyl, haloalkoxy, *A* is at the meta or para positions; *P* is straight or branched C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, p-nitrophenyl; *R<sub>a</sub>* and *R<sub>b</sub>* are C<sub>1</sub>-C<sub>6</sub> alkyl.

8. As a reaction intermediate, the compound

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(IIIb)

wherein *A*, *R*, *P*, *R<sub>a</sub>* and *R<sub>b</sub>* are as defined in claim 7.